

## ABSTRACT OF THE DISCLOSURE

An ink composition suitable for use in ink-jet printers comprising an ethanol-water vehicle, a dispersant resin solublized by ammonium hydroxide, pigment, a translucent acrylate emulsion, and a defoamer has been developed. The ink is stable  
5 in storage, water fast after printing, scratch resistant with high gloss, has a neutral pH, has a low viscosity and is environmentally friendly.